



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DAS
69
9-89

SWA6A-700A
Job Sheet R189761



Part No: SWA6A-700A

Job Qty: 1 pcs

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No: REWORK

Due Date: 2/15/19 April 5

Created By: Linda Lacelle

Type: Rework

Description:

Note: DWG SWA6A-700A Rev 3 IPP Rev A 18.02.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	1 pcs	2/15/19	2/15/19	0.00	0.05	Bandsaw - 1		
110	NV5000 - 1 - B4B	1 pcs	2/15/19	2/15/19	0.50	0.50	NV5000 - 1 - B4B		
							NV5000 - 2 - B4B		
120	QC 2	1 pcs	2/15/19	2/15/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S166811



Part: SWA6A - 700A

Job No: R189761

Serial No/Batch: S166811

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/27/19

Plex 3/27/19 9:02 AM Dart.Hadley.Shannon

Co Paul load

				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
130 QC 8	1 pcs	2/15/19	0.00 0.00	QC 8 - 12	m/19/03/27
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
150 Outsource - 4 - Anodize	1 pcs	2/15/19		ATG001-VC	5 03/28/2019 PL
160 Packaging 2-1 - Receive - B4B	1 pcs	2/15/19	0.00 0.00	Packaging 2 - 1 - B4B	APR 02 2019
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	

					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
170 QC 6	1 pcs	2/15/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	DAS APR 02 2019 68
					QC 6 - 61	9-89
175 Small Fab - 2 - B4B	1 pcs	2/15/19	0.00 0.25		Small Fab - 1 - B4B	AP 2019/04/09
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
177 QC 5	1 pcs	2/15/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS APR 09 2019 40 9-89
180 Packaging 3-1 - Stock - B4B	1 pcs	2/15/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS
					Packaging 3 - 8 - B4B	28
					Packaging 3 - 9 - B4B	9-89
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	1 pcs	2/15/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	APR 11 2019 70
				QC 21 - SA - 53	9-89
Part Op 100 - Cut blank at 5.625" 1 Blank makes 4 parts Descriptions: 110 - 1-Machine as per folio FC554 FOLIO REV: <u>N/A</u> DWG REV: <u>3</u> 2-Deburr 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 150 - -Issue P/O to ATG: <u>04/30/17</u> -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required 160 - Receive & Inspect for Damage & Mat'l Certs) 170 - (QC6- All purchased or subcontracted products) 175 - Laser engrave P/N 177 - (QC5- Inspect part completeness to step on W/O) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B0.625X01.500	6061-T6 Bar .625 X 1.50	.1170 ft (.117 ea)	100-Bandsaw - 1	S067645	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
-	SWA10A-700A	0	27	1	
Allocated Container Detail					
	Qty	Container No	Location	Init	
	1	S067645	ga186	_____	
100-Bandsaw - 1	M6061T6B0.625X01.500	0	5	0	
Part Specifications					
Specifications could not be found.					



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SWA6A-700A
Job Sheet R189761



Part No: SWA6A-700A

Job Qty: 1 ea

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No: REWORK

Due Date: 2/15/19

Created By: Linda Lacelle

Type: Rework

Description:

Note: DWG SWA6A-700A Rev 3 IPP Rev A 18.02.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/15/19	0.00	0.00	Start Up Container		
110	More Seals ground off	1 pcs		2/15/19	0.50	0.50	NV5000-1		
120	QC	1 pcs		2/15/19	0.00	0.00	QC2		
130	QC	1 pcs		2/15/19	0.00	0.00	QC8		
150	Outsource	1 pcs		2/15/19			ATG001-VC	5	
160	Packaging	1 pcs		2/15/19	0.00	0.00	Packaging2		
170	QC	1 pcs		2/15/19	0.00	0.00	QC6		
175	Small Fab	1 pcs		2/15/19	0.00	0.25	Small Fab-9		
177	QC	1 pcs		2/15/19	0.00	0.00	QC5		
180	Packaging	1 pcs		2/15/19	0.00	0.00	Packaging3		
190	QC21-SA	1 Ea		2/15/19	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FC554 FOLIO REV: _____ DWG REV: _____ 2-Deburr
Descriptions: 150 - -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required
175 - Laser engrave P/N

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA10A-700A	Wire Clamp	1 pcs (1 ea)	90-Start up Operation	5047645

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	SWA10A-700A	1	28	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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PURCHASE ORDER **PO043017**



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043017

PO Date: 3/28/19

Due Date: 4/2/19

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191123	RBE332A94-3400-03-14	Base -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	4/2/19	6 pcs	0 pcs	6 pcs	\$15.00/pcs	\$90.00

6x

APR 02 2019

Line Item Note *** RUSH - RUSH - RUSH - RUSH - RUSH - RUSH ***
NEED BACK APRIL 02 AT THE LATEST

2	R192473	SWA6A-700B	Wire Clamp, 1/2 X 1-3/8 X 1-1/4 -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	4/5/19	6 pcs	0 pcs	6 pcs	\$17.142/pcs	\$102.85
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6x

APR 02 2019

Line Item Note ** NEED BACK AT THE LATEST APRIL 05,2019 **



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043017



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	R189761	SWA6A-700A	Wire Clamp -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	4/5/19	1 pcs	0 pcs	1 pcs	\$17.142/pcs	\$17.14
Line Item Note ** NEED BACK AT THE LATEST APRIL 05,2019 **											
4	190849	RB23003267-1	Clean Guide -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	4/5/19	6 pcs	0 pcs	6 pcs	\$15.00/pcs	\$90.00
Line Item Note ** NEED BACK AT THE LATEST APRIL 05,2019 **											
Grand Total:										\$299.99	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/29/19 2:23 PM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance

(018084-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupepaltech.com

Bon de Livraison / Packing Slip

018084 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
01-Apr-2019		SPARTAKOS BOUNTOURIS		PO043017				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE332A94-3400-03-14 Rev.	RBE332A94-3400-03-14 01 -ANO-RED [ANODIZE RED] MIL-A-8625 TYPE 2 CLASS 2	ANODIZE CH	6	6	0	0	0
2	SWA6A-700B Rev.	SWA6A-700B 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	6	6	0	0	0
3	SWA6A-700A Rev.	SWA6A-700A 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 3 CLASS 2	ANODIZE CH	1	1	0	0	0
4	RB23003267-1 Rev.	RB23003267-1 01 -ANO-RED [ANODIZE RED] MIL-A-8625 TYPE 2 CLASS 2	ANODIZE CH	6	6	0	0	0

Notes Additionnelles / Additional Notes

2 boxes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.